



3649 Routes 5 and 20 • Canandaigua, NY 14424

ENGINE • MACHINE • WELDING
DRIVESHAFT REPAIR & BALANCING

www.ontarioengine.com Phone: 585-905-0625

info@ontarioengine.com

Bore & Hone	
2 Stroke cyl.	\$60.00
1 cyl.	\$50.00
4 cyl.	\$175.00
6 cyl.	\$180.00
V-6	\$190.00
V-8	\$200.00
Hone Cylinders	
1	\$20.00
2	\$40.00
4	\$70.00
6	\$85.00
V-6	\$85.00
V-8	\$100.00
Degrease Block	
4 cyl.	\$65.00
6 cyl.	\$75.00
V-6 or V-8	\$75.00
Resurface Block	
Up to 0.020"	
4 cyl.	\$65.00
6 cyl.	\$90.00
V-6 or V-8	\$125.00
Mock & Deck V-8	\$250.00
Align Bore Mains	
Up to 5 jrnl's	\$250.00
Align Hone	\$200.00
Combo	\$400.00

Block Special	
Includes degrease, magnaflux, R&R cam bearings & soft plugs, and main bearing bores.	
4 cyl.	\$100.00
6 cyl.	\$125.00
V-6 or V-8	\$160.00
Install Cam Bearings	
1-2	\$45.00
3-5	\$75.00
Install Cylinder Repair Sleeve	
Each	\$125.00
<i>Single Cylinder</i>	
2 Stroke	\$165.00
4 Stroke	\$150.00
Grind Crankshaft	
Includes Degrease and Polish	
Ag & Heavy Duty by Quote Only	
1 rod only	\$65.00
2 rods	\$100.00
2 cyl/4 jrnl	\$120.00
4 cyl/7 jrnl	\$140.00
4 cyl/9 jrnl	\$140.00
6 or V-6 - 10 jrnl	\$140.00
6 cyl 13 jrnl	\$140.00
V-8 - 9 jrnl	\$140.00
Polish Crankshaft	
Includes degrease	\$60.00
Magnaflux Crankshaft	
	\$55.00
Chamfer Oil Holes	
	\$60.00

Resurface Flywheel	
Flat up to 12" disc	\$40.00
Stepped	\$45.00
R&R Dowel Pins - Each	\$4.00
R&R Ring Gear - Each	\$30.00
Valve Job	
Includes disassemble, degrease, magnaflux, measure stems & guides, test spring tension, check surface, grind valves & seats, resurface heads and reassemble	
4 cyl	\$200.00
4 cyl. OHC	\$220.00
4 cyl. 12 valve	\$250.00
Ford 2300	\$275.00
4 cyl. 16 valve	\$300.00
6 cyl.	\$210.00
V-6	\$220.00
V-6 24 valve	\$500.00
V-8	\$265.00
V-8 32 valve	\$650.00
Resurface Heads	
Up to 0.020"	
Single	\$30.00
4	\$50.00
6	\$75.00
V-6 or V-8	\$100.00
Knurl Guides	
4	\$45.00
6	\$65.00
8	\$80.00
Install Guides	
0.500" OD	
First	\$25.00
Each additional	\$20.00
Set of 8	\$100.00
Set of 12	\$160.00
Set of 16	\$180.00
R&R press-in guides each	\$12.00

Install Seats		
First		\$30.00
Each additional		\$24.00
Set of 4		\$80.00
Set of 6		\$115.00
Set of 8		\$140.00
Degrease Heads		
4 cyl.		\$50.00
6 cyl.		\$55.00
V-6 or V-8		\$80.00
Magnaflux Heads		
4 cyl.		\$35.00
6 cyl.		\$45.00
V-6 or V-8		\$55.00
Install Scew-in Studs		
V-8		\$150.00
Pressure Test Heads		
Each		\$55.00
Pair		\$100.00
Reseat Valves		
Each		\$30.00
Recondition Connecting Rods		
1 rod		\$35.00
2 rods		\$40.00
4 rods		\$70.00
6 rods		\$105.00
8 rods		\$120.00
Replace Pin Bushings		
Hone 0.015" or less		
1 rod		\$40.00
4 rods		\$85.00
6 rods		\$110.00
8 rods		\$130.00

R&R Bore Heavy Duty Rod Bushings	
1 rod	\$50.00
4 rods	\$100.00
6 rods	\$130.00
8 rods	\$160.00
R&R Press Pistons	
1	\$20.00
4	\$60.00
6	\$65.00
8	\$75.00
Degrease Intake Manifold	
	\$55.00
Install & Hone King Pin Bushings	
Per Spindle	
Up to 1"	\$60.00
1.001" to 1.5"	\$75.00
Heli Coil	
Sparkplug	\$30.00
Machine screw	\$30.00
Engine Balancing	
4 cyl.	\$150.00
6 cyl.	\$200.00
V-8	\$230.00
Engine Wear-In	
Includes 3 hours run time on Simtest, adjust valves and perform diagnostics	
Simtest	\$250.00

Driveshaft Fabrication, Repair and Balancing	
See driveshaft price sheet	
or visit www.ontarioengine.com	
Other	
Bake & Blast Truck Wheels - up to 24"	
1 Wheel	\$60.00
2 Wheels	\$100.00
4 Wheels	\$150.00
Call for price	
Resurface Manifolds	
Pressure test blocks	
Crankshaft welding	
Broken bolt removal	